OPERATING INSTRUCTIONS

SAFETY GLASSES: ALWAYS WEAR SAFETY GLASSES WHEN USING A POWER TOOL. ALSO USE FACE OR DUST MASK IF CUTTING OPERATION IS DUSTY.

BLADE GUARD: THE BLADE GUARD ATTACHED TO YOUR SAW IS FOR YOUR SAFETY AND PROTECTION. IF IT BECOMES DAMAGED, DO NOT OPERATE YOUR SAW UNTIL IT HAS BEEN REPAIRED. ALWAYS LEAVE BLADE GUARD IN OPERATING POSITION WHEN USING THE SAW.

DOUBLE-INSULATED: THIS TOOL IS CONSTRUCTED WITH TWO SEPARATE LAYERS OF ELECTRICAL INSULATION. A TOOL BUILT WITH THIS INSULATION SYSTEM DOES NOT NEED TO BE GROUNDED.

DANGEROUS ENVIRONMENTS: KEEP WORK AREA CLEAN; CLUTTER INVITES ACCIDENTS. DO NOT USE POWER TOOL ON DAMP OR WET FLOOR. BE SURE THAT THERE IS GOOD LIGHTING.

ACCIDENTAL STARTING: TO AVOID ACCIDENTAL STARTING, DO NOT CARRY TOOL WITH FINGERS ON SWITCH.

CORD ABUSE: NEVER CARRY TOOLS BY THE CORD OR YANK THE CORD TO DISCONNECT FROM AN OUTLET. KEEP CORDS AWAY FROM HEAT, OIL, AND SHARP EDGES.

EXTENSION CORD: TO MINIMIZE POWR LOSS AND PREVENT OVER-HEATING, USE MAXIMUM OF 25 FEET LONG AND 16 AWG

KEEP BLADES CLEAN AND SHARP: USING A DULL BLADE WILL PLACE A HEAVY LOAD ON YOUR SAW AND INCREASE THE DANGER OF KICKBACK.

SPECIAL SAFETY NOTE: THE JAM SAW IS A FLUSH-CUTTING SAW. IT HAS A FLAT SOCKET SET SCREW FOR MOUNTING THE BLAD. THE NO. 803 COMBINATION AND NO. 804 CARBIDE-TIPPED BLADES HAVE .065" THICK BODIES AND THEY ARE SPECIALLY DESIGNED FOR THE FLUSH MOUNT ON THE SAW. ALWAYS USE CRAIN REPLACEMENT BLADES. USING OTHER BLADES WITH A "DIAMOND KNOCKOUT" ARBOR HOLE OR THINNER BODY CAN BE DANGEROUS.

BLADE SELECTION: FOR ROUGH UNDERCUTTING ALONG WALLS AND DOOR JAMBS WHERE NAILS ARE LIKELY TO BE ENCOUNTERED, USE THE NO. 804 CARBIDE-TIPPED BLADE (NOT INCLUDED), OR DAMAGE TO THE SAW MAY RESULT. THE NO. 803 COMBINATION BLADE IS FOR POCKET-DOOR CUTTING OR WOODS THAT SPLINTER. THE NO. 805 MASONRY BLADE IS A DRY-CUT COMPOSITION BLADE FOR MASONRY BLADE IS A DRY-CUT COMPOSITION BLADE FOR MASONRY HEARTHS, ETC.

BLADE REMOVAL: UNPLUG THE SUPER SAW

FOR NO. 803/804 BLADE: INSERT AN AWL IN THE BLADE'S HOLE TO STOP BLADE ROTATION FOR NO. 805 MASONRY BLADE: GRIP THE BLADE WITH A PAIR OF PLIERS. INSERT AN ALLEN WRENCH AND TURN COUNTER-CLOCKWISE TO LOOSEN THE SOCKET SET SCREW. NOTE: FOR EXTRA LEVERAGE, INSERT AN EXTENDING TUBE ONTO THE ALLEN WRENCH; THIS EXTRA LONG HANDLE WILL HELP YOU REMOVE THE SOCKET SCREW

BLADE INSTALLATION: UNPLUG THE SUPER SAW
FOR NO. 803/804 BLADE: INSTALL THE BLADE DRIVER SPACER, BLADE DRIVERE ASSEMBLY,
THEN NO. 803 OR NO. 804 BLADE. USE THE ALLEN WRENCH PROVIDED AND TIGHTEN THE
SOCKET SET SCREW BEFOR USE. NOTE: THE SHOULDER OF THE BLADE DRIVER SPACER MUST
BE FACING TOWARD THE POWER UNIT SPINDLE.

FOR NO. 805 MASONRY BLADE: KEEP THE BLADE DRIVER SPACER IN PLACE(DO NOT REMOVE); THEN INSTALL THE MASONRY BLADE ADAPTOR, NO. 805 MASONRY BLADE, AND MASONRY BLADE CLAMP IN THAT ORDER. ALWAYS TIGHTEN THE SOCKET SET SCREW FIRMLY BEFORE USE.

HEIGHT ADJUSTMENT: UNPLUG THE SAW. LOOSEN THE TREE WINIG NUTS ON THE HEIGHT ADJUSTER UP OR DOWN UNTIL DESIRED CUT HEIGHT IS ACHIEVED. THE INSIDE OF THE HEIGHT ADJUSTER HAS 8 REFERENCE LINES, IN HEIGHT INCREMENTS OF 1/8". USE TEHSE LINES AS A GUIDE. THE LINES MUST BE SET IN A PARALLEL TO THE BOTTOM EDGE OF THE HORSESHOE. THIS ENSURES THAT A PARALLEL RELATIONSHIP EXISTS BETWEEN THE BLADE AND THE FLOOR, CRITICAL FOR SAFETY AND STRAIGHT CUTTING. THE MAXIMUM HEIGHT ADJUSTMENTS IS 1".

DEPTH ADJUSTMENT: UNPLUG THE SAW. LOOSEN THE DEPTH GAUGE LOCKER UNDER THE POWER UNIT HANDLE TO ADJUST THE DEPTH GAUGE. RETIGHTEN THE LOCKER FIRMLY BEFORE USE. THE MAXIMUM DEPTH ADJUSTMENT IS 2".

USING THE SAW:

DOOR JAMB AND MOULDING UNDERCUTTING: DOOR JAMBS AND MOULDINGS CAN BE UNDERCUT TO ALLOW THE FLOOR MATERIAL TO FIT UNDERNEATH. FIRST, SET THE HEIGHT ADJUSTER FOR DESIRED THICKNESS OR UNDERCUT FOR THE FLOORING MATERIAL. THEN SET THE DEPTH GAUGE TO CUT THE MINIMUM NECESSARY AMOUNT.

DOOR CUTTING: DOORS UP TO 1 3/4" THICK CAN BE CUT OFF CLEANLY WITHOUT REMOVAL FROM HINGES. OPEN DOOR TO THE MAXIMUM, AWAY FROM THE CASEMENTS. WORK FROM THE INSIDE OF THE DOOR OUTWARD, AWAY FROM THE HINGES. TO AVOID SPLINTERIN VENEER DOORS, APPLY WIDE MASKING TAPE TO THE DOOR SIDES FOR THE BLADE TO CUT THROUGH. TO CUT OFF HIGHER THAN 1", A PLYWOOD SHEET OF THE DESIRED EXTRA THICKNESS CAN BE PLACED UNDER THE SAW.

POCKET DOOR CUTTING: THIS TAKES TWO PEOPLE. ONE MUST HOLD THE SAW DOWN AND IN A FIXED POSITION, WHILE THE OTHER PERSON SLOWLY PULLS THE DOOR INTO THE BLADE. THE REAMINGING CUT RADIUS CAN BE REMOVED BY A HANDSAW.

VINYL COVE UNDERCUTTING AND TOPSET COVE BASE CUTTING: VINYL COVER UNDERCUTTING REQUIRES NEARLY THE FULL DEPTH OF THE BLADE TO CUT THROUGH THE FLOOR COVERING THE COVE WOOD. KEEP PRESSURE ON THE SAW TO THE FLOOR, AND WORK SLOWLY TO AVOID OVERHEATING THE SAW.

FOR TOPSET COVE BASE, ADJUST HEIGHT TO REMOVE JUST ENOUGH BASE TO FIT THE NEW FLOOR COVERING UNDERNEATH. SET THE DEPTH GAUGE TO CUT THE NIMIMUM DEPTH REQUIRED. WORK SLOWLY TO AVOID LOOSENING THE BASE FROM THE WALL.

MASONRY UNDERCUTTING: FOLLOW UNDERCUTTING INSTRUCTIONS BELOW, BEING SURE THE UNDERCUT IS NO MORE THAN $1/4^{\prime\prime}$ IN DEPTH. DO NOT FORCE THE SAW. LET THE BLADE CUT AT THE HIGHEST RPM POSSIBLE. FORCING WILL SLOW THE RPM AS WELL AS THE CUTTING SPEED

NOTE: MASONRY CUTTING PUTS OUT A LARGE AMOUNT OF DUST. WE RECOMMEND THAT THE OPERATOR WEAR A DUST MASK AND PLACE A LIGHT CLOTH OVER THE AIR INTAKE ON THE MOTOR. THIS WILL PROLONG THE LIFE OF YOUR SAW.