Safety Precautions -

* Guard against electric shock - Prevent body contact with grounded surfaces, such as

pipes.

- $\,\,^*\,$ Don't force tool, it will do the job better and safer at the rate for which it was intended.
- $\,\,^*\,$ Don't abuse cord Never carry tool by cord or yank it to disconnect from receptacle.
- * Check the operating voltage is correct and that the machine is switched OFF before

connecting the power supply.

- * Always disconnect from power supply when changing blades.
- * Use safety glasses or goggles and a dust mask.
- * Never expose the saw to rain or damp.
- * Keep guards in place.
- * Keep hands away from cutting area

Wheel Instructions -

 * Use only the edge (not the sides) of the wheel for cutting. Do not allow the wheel to

twist or bind.

 * Keep hands and body away from the rotating wheel. Do not wear loose clothing when

using this tool.

* Cutting with a damaged wheel is very hazardous. After installing a new wheel, leave

the tool unplugged and rotate the wheel by hand to see if it is uneven, warped, or

cracked. If so, discard the wheel and replace it with a new one. Do not use a wheel $% \left(1\right) =\left(1\right) +\left(1\right)$

that has been dropped; impact may result in breakage.

 * Before starting a cut, step back from the tool and make a trial run to confirm that the

wheel is in good condition. Trial run periods are:

When replacing a cut-off wheel - over 3 minutes. When starting routine work - over 1 minute.

* Never try to remove or clamp the work piece to the tool while the cut-off wheel is

rotating.

 * Always check maximum operating speed established for wheel against machine speed.

Do not exceed the maximum operating speed that is marked on the wheel.

 $^{\ast}~$ Do not force a wheel onto the machine or alter the size of the arbor hole. Do not use a

wheel that fits the arbor too loosely.

 $\,\,^*\,$ Do not attempt to install saw blades on this tool because it is not designed to cut wood.

Machine Instructions -

- * Start cutting only after the motor has reached full speed.
- * Release switch immediately if the cu-off wheel stops rotating or if the motor sounds

like it is straining.

 * Keep flammable and fragile objects away from this tool. Do not allow cut-off sparks

to contact

- * Place the tool securely on a flat, level surface.
- $\,\,^*\,\,$ Always use the tool with proper voltage specified on the tool's nameplate.
 - * Never touch a short cut-off piece until it cools.
- $\,\,^*\,\,$ Never attempt to cut material larger than the rated capacity on the tool.
- $\,\,^*\,$ Never stand in line with the wheel while cutting. Always stand to the side.
 - * Always keep guards in place.
- $\ ^{\ast}$ Always start the cut gently. Do not bump or bang a wheel to start a cut.
- * Never make any freehand cuts. Always place the work piece between the vises and

fence when making cuts.